

# Recording of a new phenomenon during the solidification of Mo, Si, and Ta via ultra-slow motion pyrometer cooling profile capturing in a custom-designed arc-melting setup

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## a. Pyrometer details

- High  $T > 2000^{\circ}\text{C}$  phase transitions are difficult to measure.
- Pyrometer is the best option.
- Response time of the Pyrometer plays an important role in accurate phase transitions measurements.
- Table 2 gives the specifications of the Pyrometer in the current work.
- For Mo-Ta measurements, please refer our previous publications [1].

Property name	Property values
Response time, $t_{95}$	$10 \mu\text{s} \pm 5 \text{ ppm}$
Measuring range	$350 \dots 3500^{\circ}\text{C}$
Spectral range	$2.0 \dots 2.20 \mu\text{m}$
Emissivity, $\epsilon$	Adjustable from 0.1 ... 1 in 0.001 steps
Optic	Fibre optics, 200 $\mu\text{m}$ (black)
Aiming device	LED pilot light

Table 1: Specifications of Pyroskop 840, KLEIBER® infrared GmbH, Germany.

## b. Custom-designed arc-melting setup



Figure 1a.: arc-melting front view

Figure 1b.: arc-melting rear view

Figure 1c.: pyrometer position

## c. Results and discussions

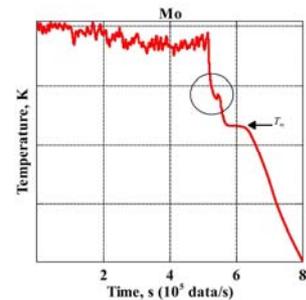


Figure 2a.: Cooling profile of Mo

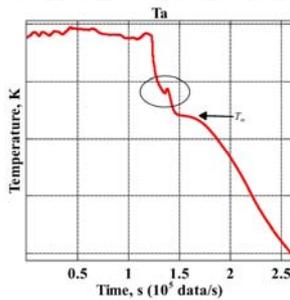


Figure 2b.: Cooling profile of Ta

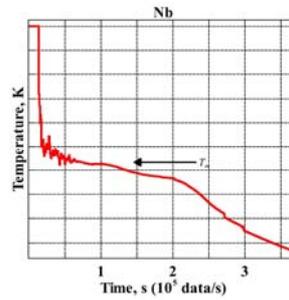


Figure 2c.: Cooling profile of Nb

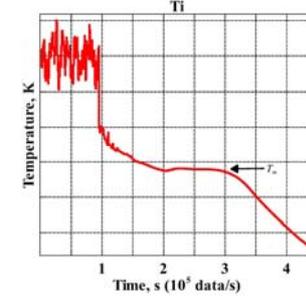


Figure 2d.: Cooling profile of Ti

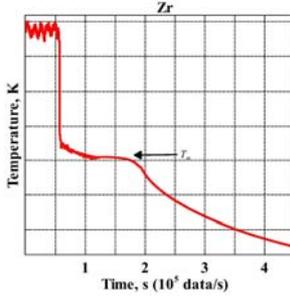


Figure 2e.: Cooling profile of Zr

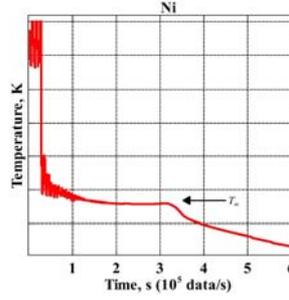


Figure 2f.: Cooling profile of Ni

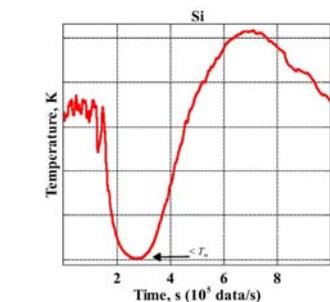


Figure 2g.: Cooling profile of Si

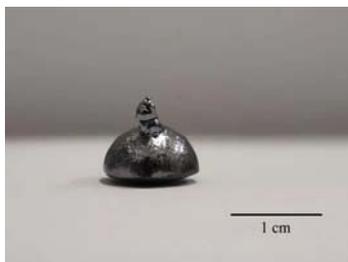


Figure 2h.: Si arc-melted sample, view: 1



Figure 2i.: Si arc-melted sample, view: 2

- ❖ Figs. 1a-1c show the custom-designed arc-melting setup
- ❖ Fig. 1c depicts the pyrometer position during the cooling profile recording in the current work
- ❖ The average cooling rate of the arc-melting setup is  $\approx 100 \text{ K/s}$
- ❖ Figs. 2a-2g portray the cooling profile of different elements (Mo, Ta, Nb, Ti, Zr, Ni, and Si)
- ❖ Figs. 2h-2i display the protrusion on the Si surface that grown against the gravity
- ❖ Figs. 2a-2b show the cooling profiles of Mo, and Ta, which are different from other elements. The Circle denotes the region in the Mo, and Ta cooling profile.
- ❖ Mo, Ta cooling profiles (figs. 2a-2b) are similar with a pause for a few micro-second after recalescence followed by solidification at a lesser temperature.
- ❖ The cooling profile of other elements (figs. 2c-2f) are similar and usual.
- ❖ Fig. 2g shows the cooling profiles of Si.
- ❖ Si cooling profile (fig.2g) is unique; the temperature goes below the melting point and rises much above the melting point.
- ❖ The observation of the growth of few protrusions at the top Si surface against the gravity is interesting to report.

### Summary and Outlook:

1. The current poster reports the cooling profiles of a different element using a pyrometer with  $t_{95}$  of  $10 \mu\text{s}$ .
2. There are several exciting things to explore (e.g., cooling curves as a function of emissivity, reason, and theory for Mo, Ta cooling profile behaviour).